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Mechanical--Tune Up Procedures Engine  
Mechanical--Idle Engine  
Mechanical--Compression Check Engine  
Mechanical--Cylinder Head Engine  
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Building the best 22R engine has been Jim's thing for 15+ years. Being a master

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machinist / madman, Jim has spent countless hours perfecting his machining and build process. After years of inspecting, checking, testing and measuring every brand and version of engine parts available, he's weeded out the badness.

## **22RE Performance**

The 1.5 L (1,453 cc) R family was produced from 1953 through 1964, and was originally manufactured at the Toyota Honsha plant. Bore and stroke was 77 mm × 78 mm (3.03 in × 3.07 in). In common with new engines of the time, it was made from cast iron (both the block and the head), water cooled, used a three bearing crank, 12V electrics and a side-mounted gear-driven camshaft controlling ...

## **Toyota R engine - Wikipedia**

22re Toyota (engine Or Motor) -  
Classifieds: Toyota 22re engine in  
Williamsport, Toyota 4Runner 22rE  
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4L in Mendocino, 1986 Toyota Sunrader  
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Toyota Motor Corporation produced the 2.4-liter 22R four-cylinder engine from 1981 to 1995, and introduced its fuel-



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injected 22RE version in 1982. The turbocharged 22RTE had a brief 1985-to-1988 production run. The engine underwent a significant redesign in 1985 to solve timing chain problems. As a result, many 22RE ...

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